

ABSTRACT

A fillable cushion (30, 31) for the protection of four corners, two edges and a surface area of an essentially cuboidal article (19) to be packed is shown, the cushion comprising at least two layers of plastic films. The cushion has near its longitudinal ends in each case a recess, by means of which the cushion can be pushed onto at least one corner of the cuboidal article, the cushion being dimensioned in such a way that its longitudinal extent between the two recesses corresponds to the length of the two edges to be protected plus the length of the diagonal of the surface area to be protected.

The method and the apparatus for fabricating fillable cushions provide that the welding is performed with ultrasound.

The method for filling empty cushions provides that at least one nozzle is arranged at a distance from an opening, in particular a punched clearance, in one of the plastic films of the cushion, obliquely in relation to the surface area of the cushion, and gas is blown out of this nozzle onto the opening.

(Figure 3)